



The 10 Commandments of PLC Programming - Thou Shall Not Use Timers for Idol Tasks

The basic principles of PLC programming are easy to learn but their proper application requires a little more effort. The timer function is one of the easiest functions, so it's easy to understand how to include it into PLC logic, it's also one of the easiest to misapply. This webinar will look at the two most egregious misapplications of timers in PLC logic:

- Do not use timers to solve a "relay race"
- Do not use timers to control communications

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contact Dawson Gebelein || dgebelein@standardelectricsupply.com || 414-231-2544

